



**FAAC**  
*Simply automatic.*

## **FHE HERMETIC ENTRANCES**

Hermetically sealed for hospitals and sterile environments.

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# FHE, ENTRANCES FOR HOSPITALS AND STERILE ENVIRONMENTS

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FAAC technology is improving quality of life like never before. For over 50 years, FAAC has been inventing the best automation solutions for residential, commercial, industrial and urban environments. Now its expertise is being used to provide solutions for those environments that require impeccable hygiene such as hospitals, clinics and laboratories.

**Wherever FAAC is, quality improves.**



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AIRTIGHT SLIDING DOOR WITH GLASS LEAF



4 .....● Sliding Doors

10 .....● Swing Doors

12 .....● Accessories



GUARANTEED HYGIENE



COMFORT AND SAFETY



AIRTIGHT AND  
SOUNDPROOFED



energy saving

**EN16005**

# SLIDING DOORS

## WE OFFER A TURNKEY SERVICE

The automatic/manual opening, single/double leaf sliding doors are ideal for bacterial contamination controlled environments.

They can be easily installed on pre-fabricated systems and on any other type of wall. There are two versions available, an airtight version or a hermetically sealed version.

The sliding doors can be operated either automatically - using electromechanical components (with control, regulation and monitoring systems suitable for the application requirements) - or operated manually using handles.





## AIRTIGHT SLIDING DOOR FHE-SSA/SSM

The leaf of this type of door moves in a horizontal direction only.

It is sealed vertically by seals installed on the leaf that rest against vertical profiles mounted on the door frame, whilst the upper and lower seals on the two horizontal edges of the leaf slide next to the horizontal profile of the door frame and the surface of the floor.

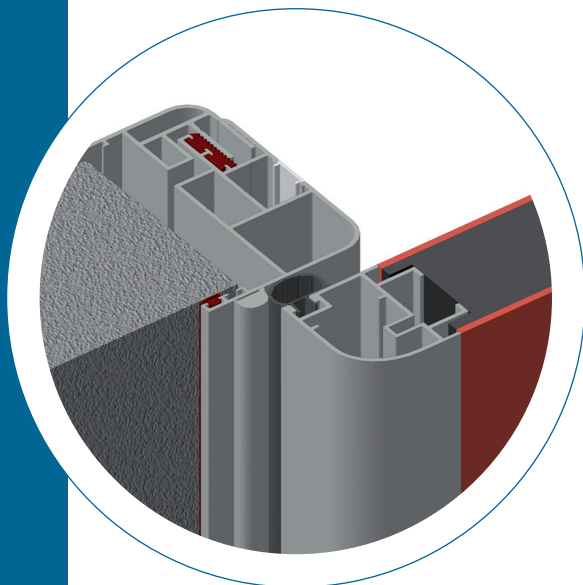




FIG.1

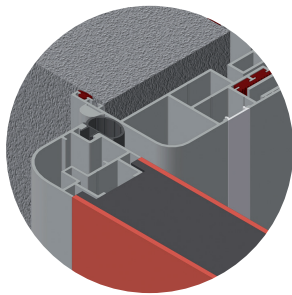
HERMETICALLY  
SEALED SLIDING  
DOOR WITH CLASS  
4 AIR PERMEABILITY  
CERTIFICATION IN  
ACCORDANCE WITH  
EN12207

## HERMETICALLY SEALED SLIDING DOOR FHE-SHA/SHM

The sliding leaf of the door becomes hermetically sealed against the edge profile of the door opening during the final closing stage by a combined sliding, vertical and inward movement. The leaf approaches the frame and the floor surface with a stroke of up to 20 mm and an inclination of 45°. The special design of the support and trolley guide enables the vertical and inward movements to be performed without the need for additional actuators. The hermetic seal, both on the door frame and the floor, is achieved by the compression of special seals installed on the perimeter of the leaf profile.

At the bottom of the leaf, the specially shaped profile slides on two guide points (see fig. 1) that help to improve the hermetic seal.

# TECHNICAL CHARACTERISTICS

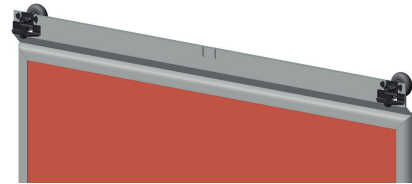


## DOOR FRAME

The door frame, which is adjustable on three sides, consists of a frame profile and a subframe profile made of extruded aluminium and/or wide circular shaped stainless steel.

Inside the frame profile there are special grooves designed for fastening it and to house the friction seal that joins it to the subframe profile. The groove is closed by a joint seal that is flush with the frame profile.

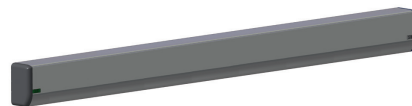
By using special extruded aluminium extension elements, the door frame can be used on walls of various thickness.



## LEAF

The leaf is fitted with shaped extruded aluminium profiles with wide radius corners.

The top profile of the leaf is specially shaped to allow the carriage unit to be installed directly, without having to use an adapter profile. A special extruded non-toxic silicone seal is installed on the vertical profiles and the upper profile of the leaf. A special two-component seal with a lip facing the frame profile side is fitted into a special groove on the bottom profile of the leaf.



## COVER

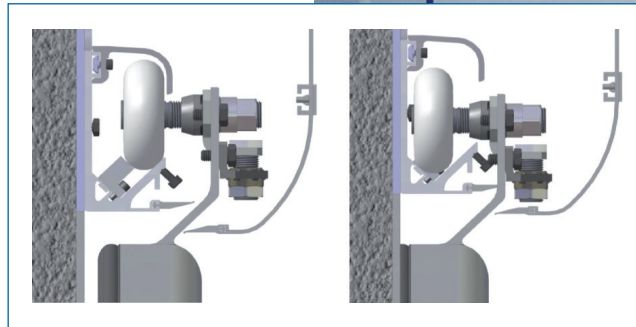
Protective housing and cover for the sliding mechanism in shaped extruded aluminium with wide radius corners and free from sharp edges and protrusions for easy cleaning. The housing profile contains a groove designed to receive the seal that completely closes its lower side in correspondence with the top profile of the leaf.

The ends of the housing profile are closed with end caps having the same curvature as the profile. The housing profile allows easy maintenance that can be carried out by just one person.

## FINISHING PANELS

- SMS® (SOLID MINERAL SURFACE®) panel
- STAINLESS STEEL panel
- PAINTED STAINLESS STEEL panel
- HPL LAMINATE panel
- STRATIFIED HPL LAMINATE panel
- GLASS panel made of laminated safety glass 3 + 3 mm.

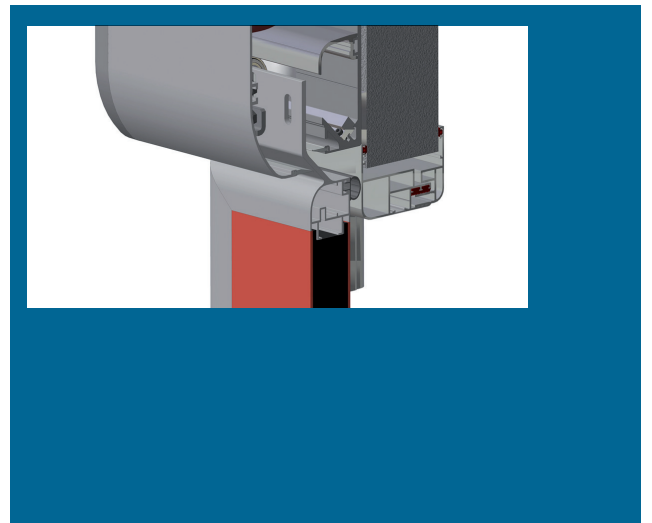
# TARGETED SOLUTIONS



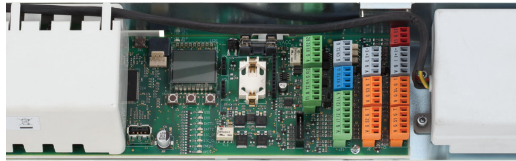
## SLIDING MECHANISM

The leaf slides horizontally and vertically by means of a beam profile made of heavy gauge extruded anodised aluminium designed to be fastened to masonry walls or self-supporting pre-fabricated systems. The beam profile can house two carriages per leaf, each having a single nylon wheel mounted on ball bearings. The two wheel carriages ensure silent operation and distribute the weight of the door evenly over the full length of the beam. The wheel carriages make it possible to adjust the leaf both horizontally and vertically in order to compensate for any unevenness of the floor.

The beam profile can also house the anti-derailment profile made of extruded aluminium. The limit switches are made of a special extruded aluminium profile fitted with rubber buffers and a special floor guide made of Teflon coated steel.







Control unit with switching power supply



USB port for updating and exchanging configuration data

## CONTROLS AND SAFETY DEVICES

The door can be equipped with large elbow push-buttons, monitored sensors in accordance with EN16005, a back-up battery unit for opening the door in an emergency in the case of a power failure and a program selector.

The FHE door is compliant with the following EC directives:



- Machinery Directive: 2006/42/EC
- Electromagnetic Compatibility Directive: 2014/30/EU
- RoHS Directive 2011/65/EU

## AUTOMATION SYSTEM

Its innovative "Energy Saving" device identifies the direction of transit and optimises opening / closing times to avoid unnecessary air dispersion.

The system is customisable and can be assembled to meet the technical requirements of the customer. Its two aluminium covers, the exclusive leaf attachment systems and the various leaf profiles that are available make it possible to achieve the best possible technical solution.

It is a personalised, ecological, reliable, safe, technologically advanced and durable system that is designed to operate at its best in any conditions and in any environment.

Power supply	220/240 V~ -50/60 Hz
Max power	140 W
Frequency of use	100%
Max leaf thickness	65 mm
Electric motor	36V motor  with encoder
Auxiliary motor	36V motor 
Max. accessories load	1A - 24 V DC
Drive type	Electro-conductive toothed belt
Opening speed adjustment	10 75 cm/s (1 leaf) - 20 150 cm/s (2 leaves)
Closing speed adjustment	10 75 cm/s (1 leaf) - 20 150 cm/s (2 leaves)
Partial opening adjustment	5 95% of total opening
Pause time	0 30 s or Energy Saving function
Night pause time	0 240 s
Encoder	standard
Safety sensor monitoring (EN 16005)	standard (may be excluded)
Low Energy movement (EN 16005)	standard (may be excluded)
Operating temperature	-20°C + 55°C
Protection class	IP 23 (for indoor use only)
Compliance with standards	EN 16005; EN 13489-1 PI "c" CAT.2; EN 13489-2; EN 60335-1; EN 60335 -2; EN ISO 12100; EN 61000-6-2; EN 61000-6-3

# SWING DOORS

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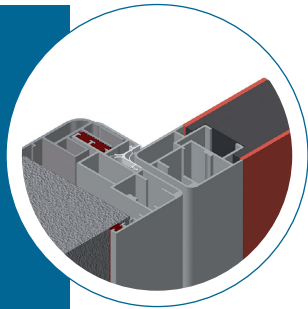
The FHE automatic/manual/semi-automatic single/double leaf swing doors are ideal for bacterial contamination controlled environments.

They can be easily installed on prefabricated systems and on any other type of wall. Standard, airtight or hermetically sealed versions are available.

The FHE swing doors can be operated either manually or automatically - using electromechanical components with control, regulation and monitoring systems suitable for the application requirements.



# DESIGN SOLUTIONS

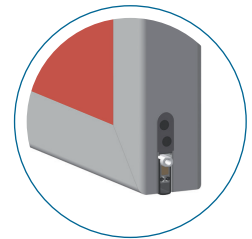


## SWING DOORS FHE-HA/HM

With seals between the vertical profiles and the upper horizontal profile of the frame and the leaf.

## AIRTIGHT SWING DOORS FHE-HSA/HSM

With seals between the vertical sides and the upper horizontal edge of the frame and the leaf, integrated with a retractable drop-down floor sealing system.



## HERMETIC SWING DOORS FHE-HHA

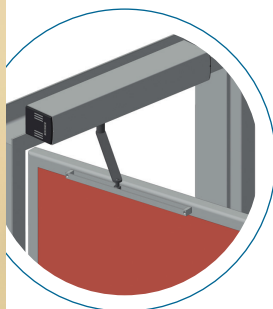
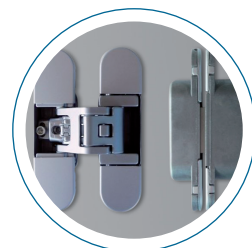
Made in the same way as the airtight swing doors, but fitted with a special mechanical closing device that ensures a class 1 air permeability certification in accordance with EN14351.

## CLOSING SYSTEM

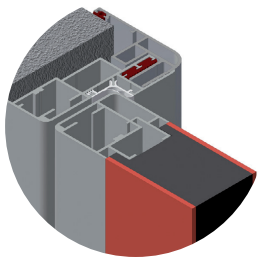
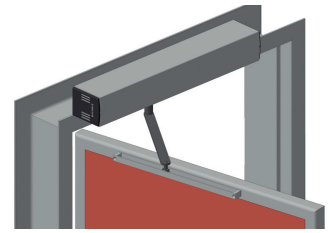
The FHE swing doors can be operated automatically, using electromechanical components with control, regulation and monitoring systems suitable for the application requirements, or they can be semi-automatically operated by a hydraulic system that enables them to be closed automatically.

## HINGES

The FHE swing doors are fitted with concealed hinges that can be adjusted in all three dimensions to allow the leaf to adapt to all installation requirements. The FHE X-ray shielding swing doors are fitted with special hinges that can support the considerable weight of the leaf and enable it to be moved.

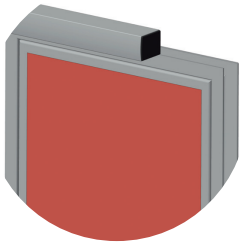


## TECHNICAL CHARACTERISTICS



### DOOR FRAME

The door frame, which is adjustable on three sides, consists of two elements, the frame profile and the subframe profile made of extruded aluminium and/or wide rounded shaped stainless steel. Inside the frame profile there are special grooves designed to house the friction seal that joins it to the subframe profile. The frame profile has also been designed with a special internal groove used for fastening it. The groove is closed by a joint seal that is flush with the frame profile. By using different extension elements made of extruded aluminium, the door frame can be used on walls of various thickness.



### LEAF

The leaf is fitted with shaped extruded aluminium profiles with wide rounded corners. The leaf profiles have been designed to accommodate special locks. The lower part of the leaf has been specifically designed to hold a draft excluder profile. In the FHE doors, the leaf profiles overlap the panel. In special cases, we can provide panels that are flush with the leaf.

### VISION PANELS

The FHE doors can be supplied with a solid leaf or with a vision panel that is either flush with the door panel or surrounded by a frame (X-ray shielding applications).

### FINISHING PANELS

- SMS® (SOLID MINERAL SURFACE®) panel
- ENAMEL STEEL, Asepsi Ceramicsteel® panel
- STAINLESS STEEL panel
- PAINTED STAINLESS STEEL panel
- HPL LAMINATE panel
- STRATIFIED HPL LAMINATE panel
- GLASS panel made of laminated safety glass 3 + 3 mm.

THE FHE SWING DOORS HAVE  
BEEN TESTED  
FOR SOUND REDUCTION OF  
32dB ACCORDING TO  
UNI EN ISO 10140-1,  
UNI EN ISO 10140-2,  
UNI EN ISO 717-1



## CONTROLS AND SAFETY DEVICES

The door is equipped with two large elbow push-buttons as standard; an active infra-red safety sensor for the leaf rotation area when closing; an active infra-red safety sensor with a wide operating range for the leaf-rotation area.

when opening; a back-up battery for emergency operation, a key operated program function selector.

The FHE door is compliant with the following EC directives:

- Machinery Directive: 2006/42/EC
- Electromagnetic Compatibility Directive: 2014/30/EU
- RoHS Directive: 2011/65/EU

## AUTOMATION SYSTEM

The 950N automation system with integrated spring allows the door to open and close in absolute silence.

The innovatively designed housing cover can be supplied in anodised extruded aluminium or moulded ABS.

The 950N automation system can also be used to automate double-leaf entrances by setting up two units in a master / slave configuration allowing the double leaf to be moved as if by a single system.

The automation system is equipped with two electronic boards: 950MPS (control board) and 950 I/O (input/output board). A microprocessor controls all door activity in real time and an encoder continuously detects its angular position. The operating logic (automatic, manual, night, open) can also be selected via an integrated selector.

The system is manufactured in conformity with the new European safety standards. The speed and force are programmed according to the dimensions of the door. If an obstacle is detected, the door re-opens immediately and as it closes, it checks, at reduced speed, that the obstacle is no longer present.

Carefully selected mechanical and electrical components means that our 950N automation system is able to move leaves weighing over 300 kg in continuous use, whilst always maintaining absolute operational safety.



Power supply	230 Vac (+6% -10%) 50 (60) Hz
Absorbed power	100 W
Frequency of use	100%
Max leaf thickness	65 mm
Drive unit	24 Vdc motor with encoder
Activation	Electromechanical with return spring
Anti-crushing safety device	standard
Dimensions	530 x 100 x 104 mm (LxHxD)
Weight	10 kg
Protection class	IP 23
Opening angle	70° - 95°
Opening speed	adjustable from 30% to 100%
Closing speed	adjustable from 30% to 100%
Pause time	adjustable from 1 to 30 sec.
Standard operating functions	automatic-manual-open
Activation arms in stainless steel	articulated to push with short sliding block, with standard sliding block
Housing cover	ABS or aluminium

# ACCESSORIES

SAFETY SENSOR



RECESSED MOUNTING ACCESSORIES



TOUCH BUTTON



ELBOW SWITCH



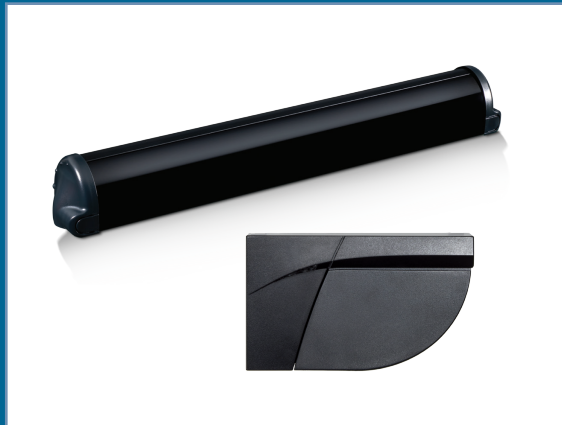
HANDLE



HANDLE



SWING LEAF SENSORS



FUNCTION SELECTOR



PROGRAMMER



PANIC BAR



VISION PANEL WITH VENETIAN BLIND



GUARD RAIL



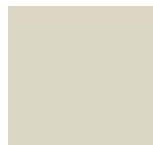
# CHOICE OF PROFILE COLOURS



## STANDARD ANODISED ALUMINIUM



**RAL 1013**  
semigloss



**RAL 1013**  
matt



**RAL 1021**



**RAL 2002**



**RAL 3000**



**RAL 3002**



**RAL 3003**



**RAL 3005**



**RAL 5003**



**RAL 5007**



**RAL 5010**



**RAL 5015**



**RAL 6002**



**RAL 6003**



**RAL 6005**  
matt



**RAL 6005**  
gloss



**RAL 6011**



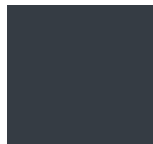
**RAL 6012**



**RAL 7001**



**RAL 7005**



**RAL 7016**



**RAL 7016**  
gloss



**RAL 7035**



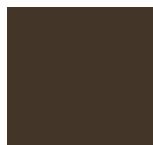
**RAL 7042**



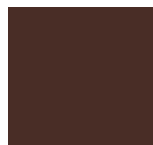
**RAL 8003**



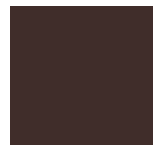
**RAL 8011**



**RAL 8014**



**RAL 8016**



**RAL 8017**



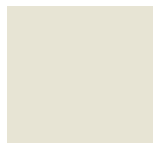
**RAL 8019**



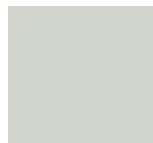
**RAL 9010**



**RAL 9001**  
gloss



**RAL 9001**  
matt



**RAL 9002**



**RAL 9004**



**RAL 9005**



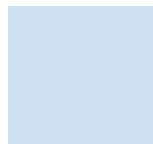
**RAL 9006**



**RAL 9007**



**317-c**  
green



**2707-c**  
light blue



Brushed Aluminium

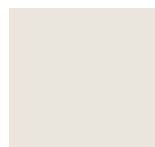


Similar to Scotch Brite



# CHOICE OF PANEL COLOURS

## STANDARD HPL LAMINATE



**ABET 406**



**ABET 414**



**ABET 431**



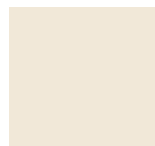
**ABET 435**



**ABET 475**



**ABET 478**



**ABET 810**



**ABET 845**



**ABET 856**



**ABET 858**



**ABET 859**



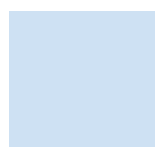
**ABET 860**



**ABET 879**

Other colours on the Abet® colour chart are available on request

## STANDARD SMS® (SOLID MINERAL SURFACE®)



**2707-c**  
light blue



**317-c**  
green

ON REQUEST  
STAINLESS STEEL WITH SCOTCH BRITE FINISH  
PAINTED STAINLESS STEEL  
ENAMEL STEEL, ASEPSI CERAMICSTEEL®





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